MGC THERMOSTAT HOUSING 'SWAN NECK' - FITTING INSTRUCTIONS

You will need: Gasket GTG 103, Gasket 12B2066, Sealant

Drain 1 gallon / 4.5 litres of the coolant from the cooling system

Disconnect top radiator hose and overflow / expansion pipe

Remove radiator cap housing

Remove thermostat housing from cylinder head

Clean cylinder head surface, and surface of radiator cap housing

Use sealant sparingly on both sides of the gasket GTG 103 (Wellseal is very good)

Place new housing and tighten stud nuts to 20 lbs ft

Use sealant sparingly on both sides of the gasket 12B2066 (Wellseal is very good)

Place housing and refix

Reattach top hose and expansion pipe

Refill cooling system

Start engine and run until up to normal running temp, all the while checking for any coolant leaks